

Work Order ID 79822

79822

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Friday, February 03, 2012 2:28:00 PM

Item ID: D3257-1 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Fitting
Start Date: 2/3/2012 Start Qty: 6.00 *6* Cust Item ID:
Required Date: 2/10/2012 Req'd Qty: 6.00 *6* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							
130									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <i>GA</i>	0.00							
140									
Packaging	Memo	0.00							
Packaging									
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

EB 12/02/09 (6)

M.C.J 12/02/09

M.C.J 12/02/09
(6)

Picklist Print

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Work Order ID: 79822

Parent Item: D3257-1

Parent Item Name: Fitting

Start Date: 2/3/2012

Required Date: 2/10/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP: A04.04.14New issueKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303B0.500X0.500 AISI 303 Bar .500 x .500		Purchased	No			100	f	7.4409	0.1092	0.6896842			

Location

Loc Qty

Loc Code

MAT050

7.4409

111571

7.4409

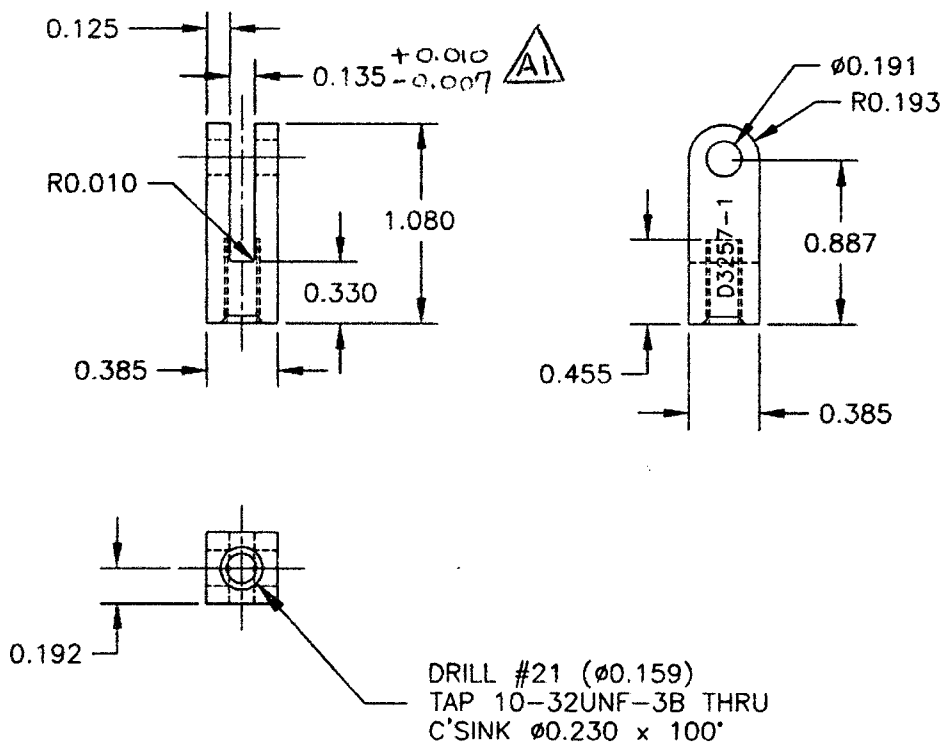
1.81 *st* *on 2/10/2/04*



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3257	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE FITTING	SCALE 1:1
A	04.01.27	NEW ISSUE	
AI	04.12.14	ADD TOLERANCE	

RELEASED
04.04.05

W/O 79822



D3257-1 FITTING

NOTES:

- 1) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.015
- 2) MATERIAL: AISI 303 SS, BAR (REF DART SPEC. M303B0.500X0.500)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE DART P/N AS SHOWN

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DART AEROSPACE LTD		Work Order: 79822
Description: Fitting		Part Number: D3257-1
Inspection Dwg: D3257	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.125	+/-0.010	0.128	✓		SLO8	Verif.
0.135	+0.010/-0.007	0.129	✓		"	
1.080	+/-0.010	1.084	✓		"	
0.330	+/-0.010	0.3325	✓		"	
0.385	+/-0.010	0.388	✓		"	
Ø0.191	+0.005/-0.000	Ø0.1925	✓		"	
R0.193	+/-0.010	R0.193	✓		"	
0.887	+/-0.010	0.889	✓		"	
0.385	+/-0.010	0.390	✓		"	
0.192	+/-0.005	0.194	✓		"	
Ø0.230 x 100°	+/-0.010	Ø0.231x100°	✓		"	

Measured by: <i>SR</i>	Audited by: <i>BA</i>	Prototype Approval:	N/A
Date: 12/02/07	Date: 12/02/08	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.12.10	New Issue	KJ/JLM	
B	05.06.20	0.455 dimension removed	KJ/JLM <i>JA</i>	<i>JA</i>

